MAUSER Open Head Steel Drums.
The versatile one.

Made from steel plate. With UN approval for the
safe transport of dangerous liquids and solids
of UN packaging group I, II and III.
MAUSER Open Head Steel Drums

For more than 100 years MAUSER has been developing its range of steel drums. By implementing the triple seam and the W-shaped bead the drop performance and strength of the drum body was improved. The 216.5L open head steel drum developed by MAUSER is the international standard and is used in the chemical and oil industries.

Your Benefits

- Good space utilisation due to high stacking performance
- Removable lid eases the use of extraction systems or mixing devices
- Produced according to ISO 15750-1
- Optimal handling
- 100% drainable

Description

Material
Steel plate according to ISO 3574 and ISO 16162
longitudinal seam welded, 2 rolling hoops, upper drum body crimped.

Body
Drum body and base connected with triple seam.

Base
Lid
Lid fully removable, gasket PUR foam or foam rubber.
with outside located lever closure, options:

- A) special profile, endings overlapping, liquid/solid approval
- B) normal profile, endings not overlapping, solid approval

Surfaces

- a) inside plain, outside spray painted
- b) inside with coating, outside spray painted
- c) inside/outside galvanised

Colour
Blue, RAL 5010

Options
screen printing, body can be flat or with two or more rolling hoops/beads, lid with closures G2" and G3/4"

Technical Data

| Nominal Volume | 215,0 L |
| Outer Height   | 880,0 mm |
| Inner Diameter | 571,5 mm |
| Outer Diameter | 585,0 mm |
| Sheet Thickness [mm] | Weight* [kg] | Marking/UN Approval |
| Shell          | Base     | Lid    |                                 |
| 0.8            | 1.0      | 1.0    | 17.3 | UN 1A2/Y/140 /...^3/D/BAM 9004-M1 |
| 0.9            | 1.0      | 1.0    | 18.4 | UN 1A2/Y/140 /...^3/D/BAM 9004-M1 |
| 1.0            | 1.0      | 1.0    | 19.5 | UN 1A2/Y/140 /...^3/D/BAM 9004-M1 |
| 1.2            | 1.2      | 1.2    | 23.0 | UN 1A2/X1.5/180 /...^3/D/BAM 9003-M1 |

A) Drums for dangerous liquids and solids, clamping ring with special profile^6

B) Drums for dangerous solids, clamping ring with normal profile^5

| 0.8          | 1.0      | 1.0    | 16.3 | UN 1A2/X250/S/...^3/D/BAM 10031-M1 |
| 0.9          | 1.0      | 1.0    | 17.4 | UN 1A2/X250/S/...^3/D/BAM 10031-M1 |
| 1.0          | 1.0      | 1.0    | 18.5 | UN 1A2/X250/S/...^3/D/BAM 10031-M1 |
| 1.2          | 1.2      | 1.2    | 22.0 | UN 1A2/X285/S/...^3/D/BAM 10030-M1 |

Quality Assurance

MAUSER is certified according to ISO 9001:2000. Our production is under external quality control according to BAM-GGR 001 within the "Überwachungsgemeinschaft Metall- und Fiberverpackungen e.V.".